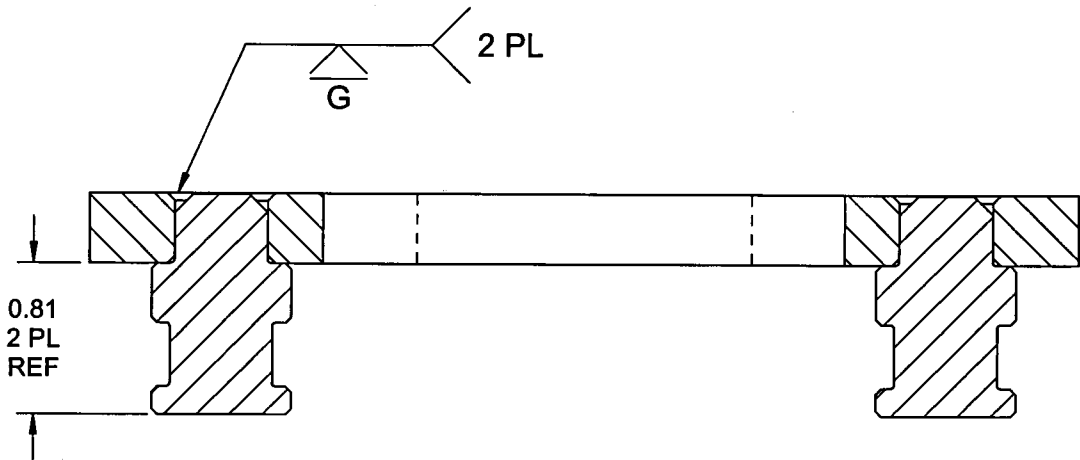
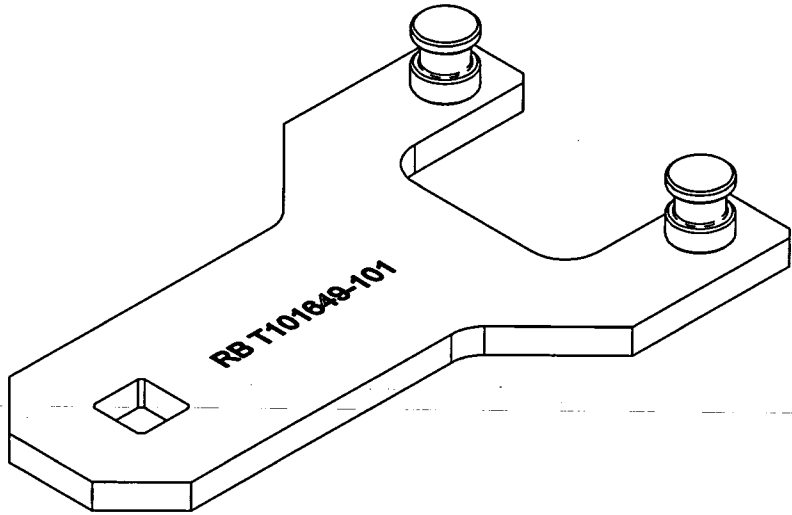
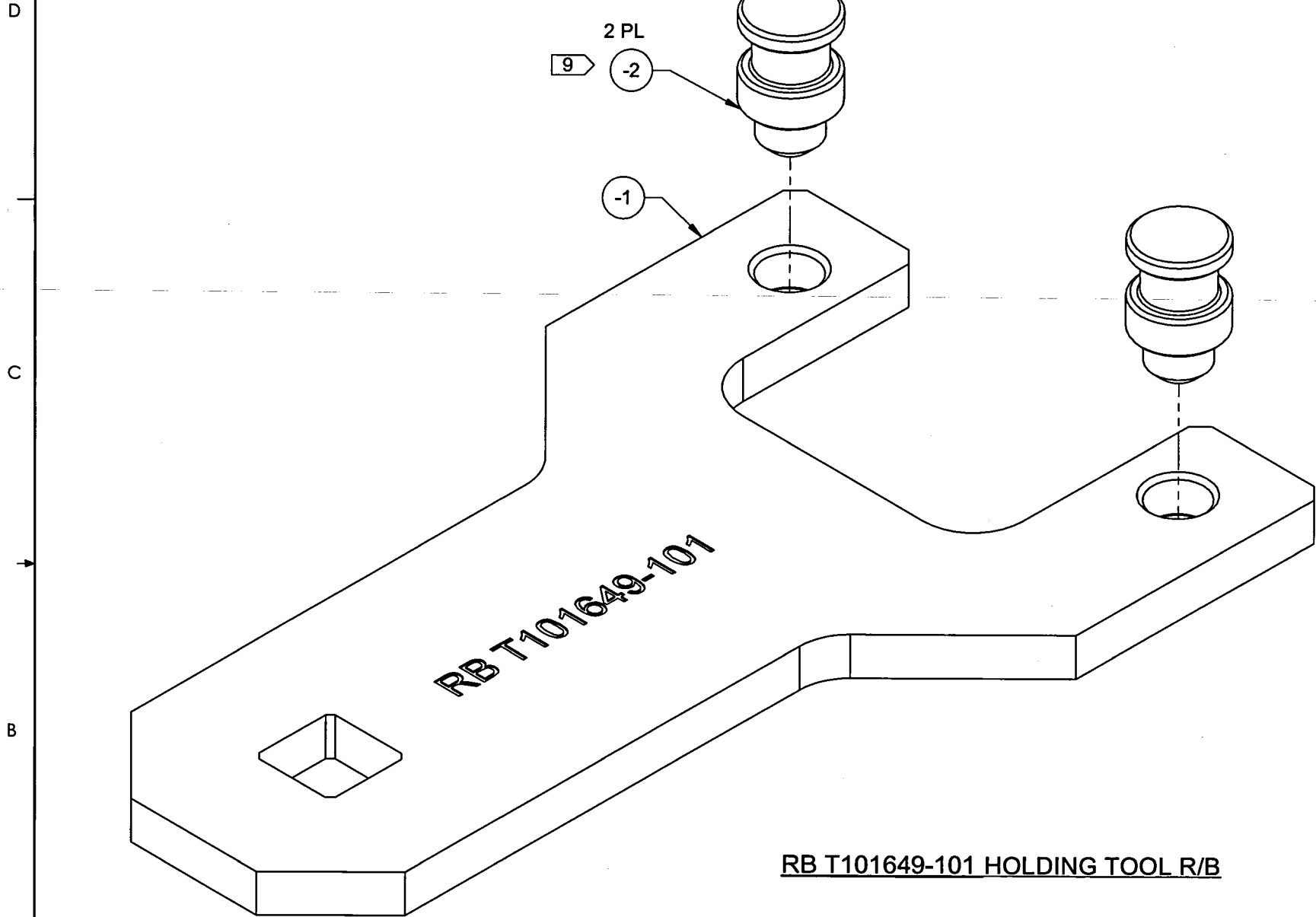
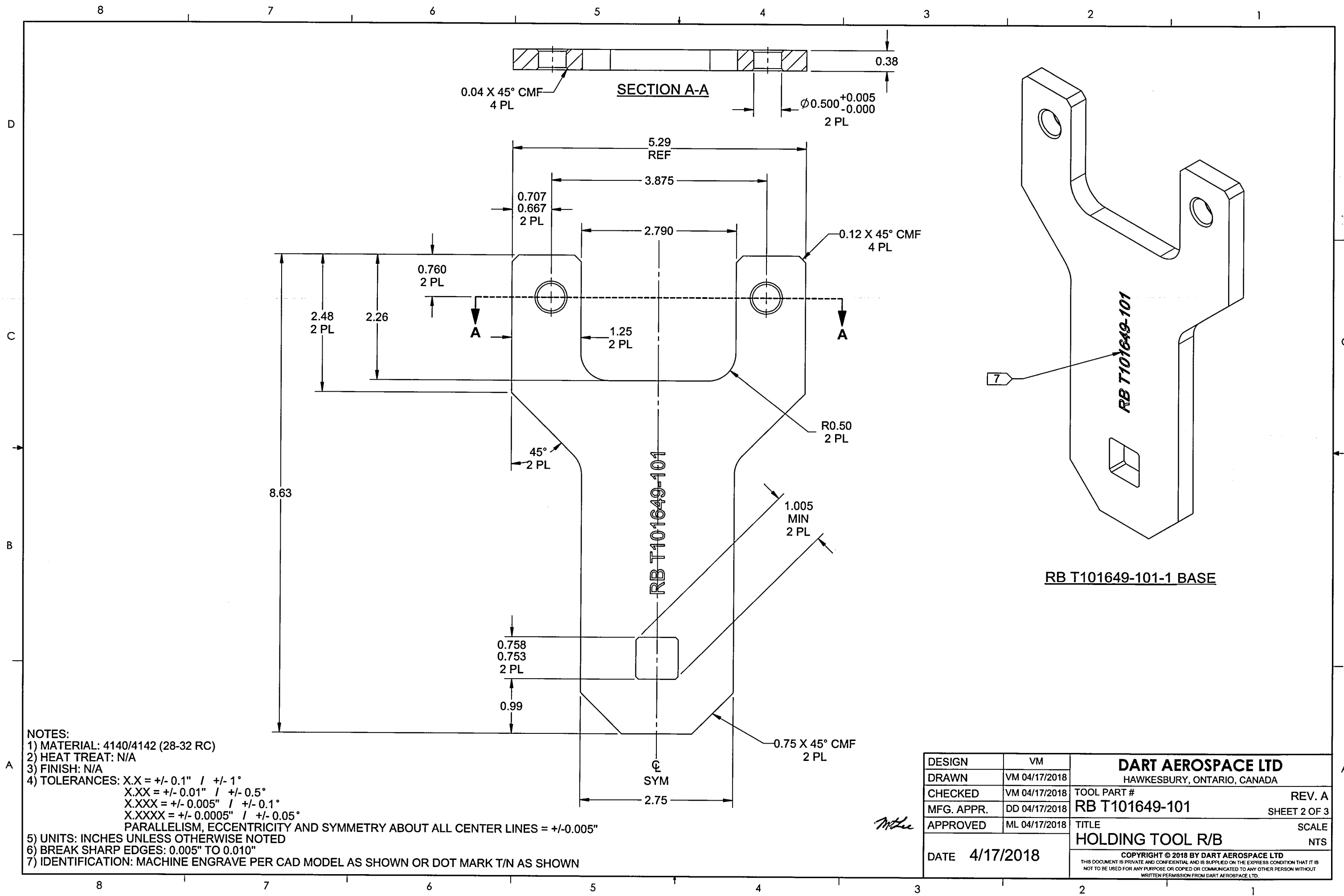


ITEM #	QTY	PART #	PART TITLE
-1	1	RB T101649-101-1	BASE
-2	2	RB T101649-101-2	PIN



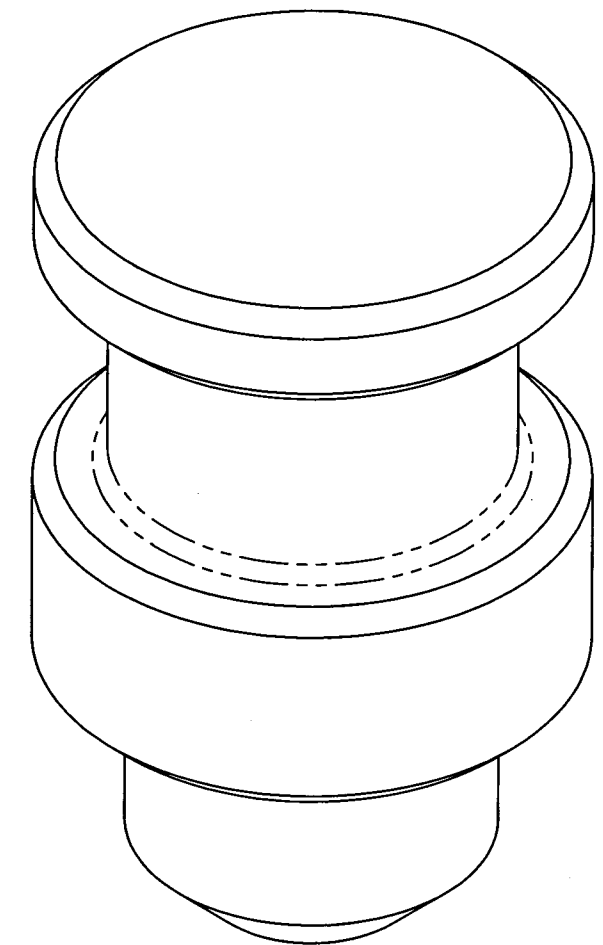
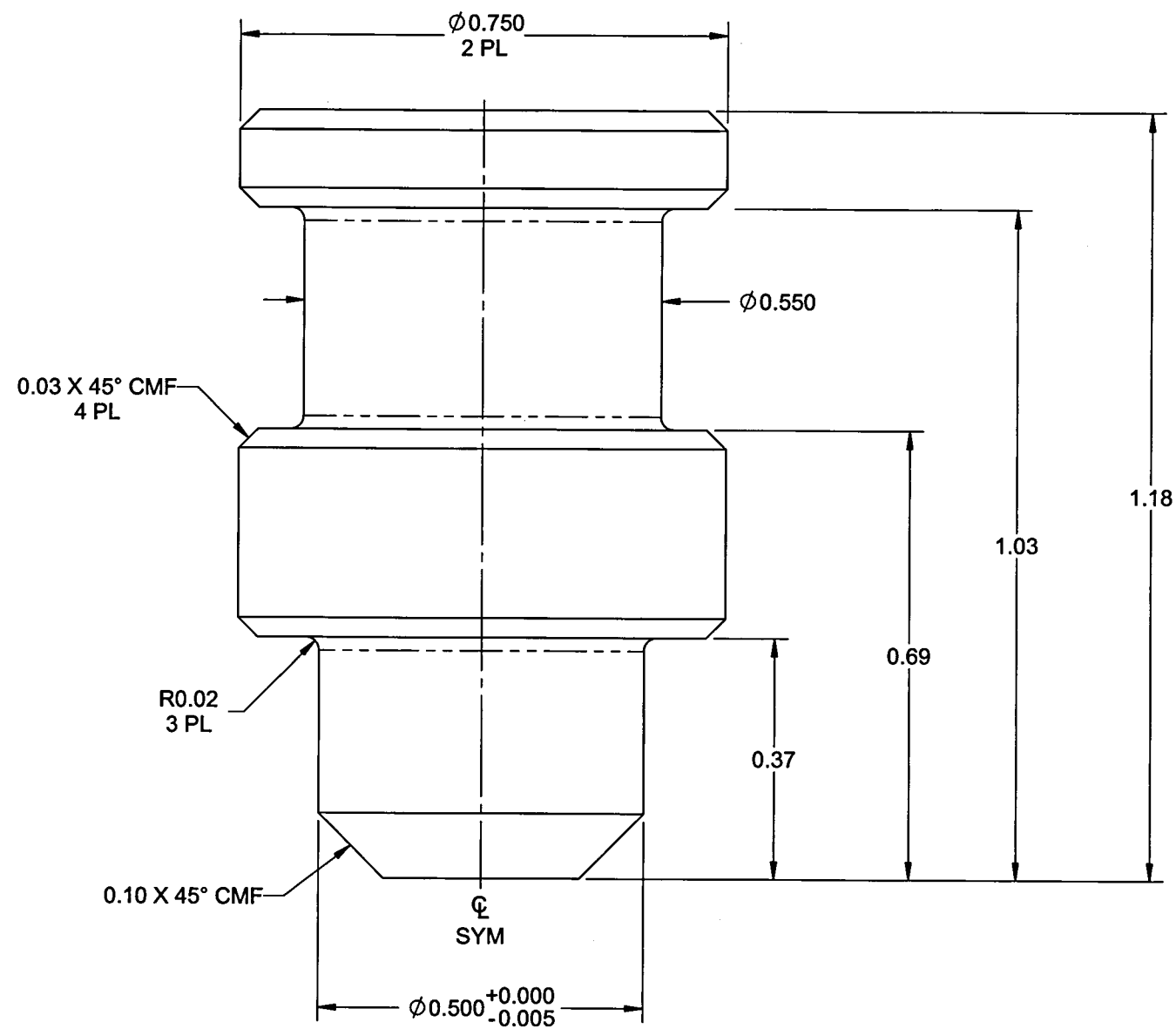
NOTES:
 1) MATERIAL: N/A
 2) HEAT TREAT: N/A
 3) FINISH: BLACK OXIDE PER MIL-C-13924 CLASS 1 THEN APPLY A THIN LAYER OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE III OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS
 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
 X.XX = +/- 0.01" / +/- 0.5°
 X.XXX = +/- 0.005" / +/- 0.1°
 X.XXXX = +/- 0.0005" / +/- 0.05°
 PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 6) BREAK SHARP EDGES: N/A
 7) IDENTIFICATION: N/A
 9) INSERT PINS ITEM -2 INTO THE BASE ITEM -1

A	NEW ISSUE	18-710	VM
REV.	DESCRIPTION	ECN #	BY
DESIGN	VM	DART AEROSPACE LTD	
DRAWN	VM 04/17/2018	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM 04/17/2018	TOOL PART #	REV. A
MFG. APPR.	DD 04/17/2018	RB T101649-101	SHEET 1 OF 3
APPROVED	ML 04/17/2018	TITLE	SCALE
DATE 4/17/2018		HOLDING TOOL R/B	NTS
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NOTES:
1) MATERIAL: 4140/4142 (28-32 RC)
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: 0.005" TO 0.010"
7) IDENTIFICATION: MACHINE ENGRAVE PER CAD MODEL AS SHOWN OR DOT MARK T/N AS SHOWN

DESIGN	VM	DART AEROSPACE LTD	
DRAWN	VM 04/17/2018	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM 04/17/2018	TOOL PART #	REV. A
MFG. APPR.	DD 04/17/2018	RB T101649-101	SHEET 2 OF 3
APPROVED	ML 04/17/2018	TITLE	SCALE
DATE 4/17/2018		HOLDING TOOL R/B	NTS
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RB T101649-101-2 PIN

- NOTES:**
- 1) MATERIAL: 4140/4142 (28-32 RC)
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = $\pm 0.1"$ / $\pm 1^\circ$
X.XX = $\pm 0.01"$ / $\pm 0.5^\circ$
X.XXX = $\pm 0.005"$ / $\pm 0.1^\circ$
X.XXXX = $\pm 0.0005"$ / $\pm 0.05^\circ$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) BREAK SHARP EDGES: 0.005" TO 0.010"
 - 7) IDENTIFICATION: N/A

DESIGN	VM	DART AEROSPACE LTD	
DRAWN	VM 04/17/2018	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM 04/17/2018	TOOL PART #	REV. A
MFG. APPR.	DD 04/17/2018	RB T101649-101	SHEET 3 OF 3
APPROVED	ML 04/17/2018	TITLE	SCALE
DATE 4/17/2018		HOLDING TOOL R/B	NTS
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